



Step 1 - Use only Pyroptic supplied 25mm² crimp lugs and 1/8 hand swaging tool. **Damage to PyroNode may result using non compatible lugs and tool!**



Step 2 - Using number 3 - 1/8 swaging die grab lug at the bottom half of tunnel. Insert PyroNode and align both lug spade and fibre holes in same plane as the jaws.



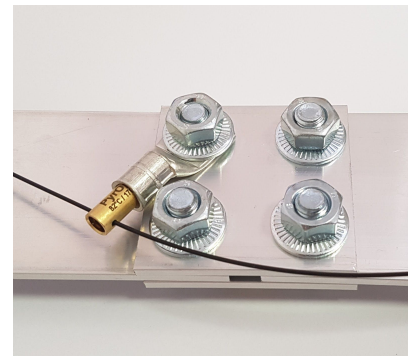
Step 3 - Crimp lug with swaging tool. Ensure tool has been fully closed for a successful crimp.



Step 4 - Release lug from swaging tool and repeat crimping the top half of the lug tunnel. PyroNode is now securely attached to mounting lug.



Step 5 - Repeat the process for the required number of PyroNodes'.



Step 6 - Mount to desired terminal or busbar via bolted connection before threading fibre optic cable through PyroNodes'.

For technical support or queries regarding PyroNode installation, please contact sales@pyroptic.com