



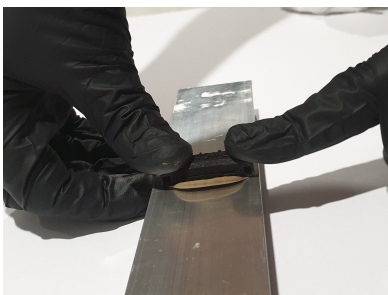
**Step 1** - All surfaces should be prepared in accordance with the epoxy manufacturers recommendations. Ensure PyrOnode has been correctly installed into PyrOmould and the fibre holes align each side free of obstruction.



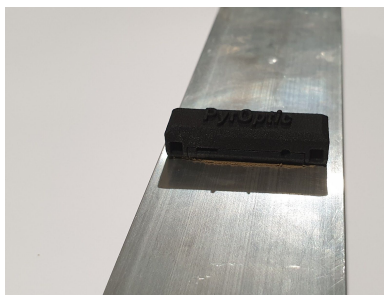
**Step 2** - Take half of a 1mm thick slice of putty and knead until uniform in colour. Ensure protective clean gloves are worn when handling epoxy putty.



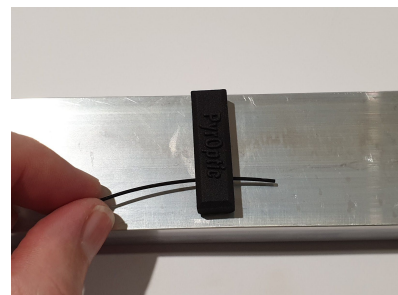
**Step 3** - Roll kneaded putty into a cylindrical length that covers the full length of PyrOnode. Apply putty covering the exposed PyrOnode.



**Step 4** - Apply PyrOnode putty side down to the conductor surface and push down evenly forcing excess putty out from around the PyrOmould. The bottom side of the PyrOmould should be touching the conductor surface



**Step 5** - Remove excess putty by hand, should simply peel away while soft. Leave for 60 minutes to allow the putty to harden and increase bond strength.



**Step 6** - Once putty has hardened for 60 minutes. loop fibre (POF) can be installed through the series of PyrOnodes.

For technical support or queries regarding PyrOnode installation, please contact [sales@pyroptic.com](mailto:sales@pyroptic.com)